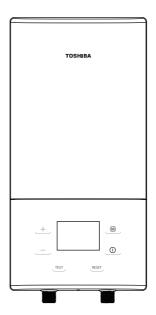


# Installation Instruction ELECTRIC WATER HEATER For Home Use Only

Model

# TWH-45EXNTH(G) TWH-38EXNTH(T)



# Read this manual carefully before installation and use

After-sales engineers should test the ground resistance for the customers at least once per year to insure the grounding of the water heater is reliable

Sincerely thank you for selecting our electric water heater. Please read this manual carefully before use; correctly grasp the methods for installation and use of this electrical water heater, to make full use of its excellent performances. Please do preserve the instruction manual for future reference.

For any improper installation and incorrect operation of this product, our company will not be liable for any responsibility.

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DO CONNECT GROUND WIRE TO THE PRODUCT, otherwise NO FUNCTION

# **SAFETY INSTRUCTIONS**

All instructions described should be carefully read and followed.

 These instructions are precautions to prevent the risks of serious injury or death of the user, and any damages to property.

MARKINGS	
<b>⚠</b> WARNING	WARNING indicates high possibility of serious injury (*1) or death of the user.
⚠ CAUTION	CAUTION indicates high possibility of injury (*2) or property loss (*3).

- (\*1) Serious injury injury which requires hospitalization, lengthy treatment, or blindness, hot and cold skin burn, electric shock, broken bones or poisoning.
- (\*2) Injury injury, skin burn or electric shock which does not require hospitalization or lengthy treatment.
- (\*3) Property loss extended loss of houses, furniture, domestic animals or pets.

SYMBOLS	
O PROHIBITED!	○ PROHIBITED! Indicates prohibited actions. Detailed instructions would be indicated on the inside of the circle or around the symbol in figures or in writing.
IMPORTANT	● IMPORTANT Indicates mandatory actions.  Detailed instructions would be indicated on the inside of the circle or around the symbol in figures or in writing.
△ CAUTION	△CAUTION Recommends to take precautions.  Detailed instructions would be indicated on the inside of the triangle or around the symbol in figures or in writing.

#### \* Precautions for installation

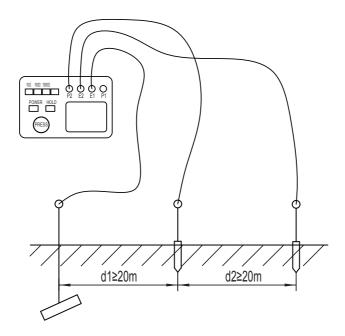
⚠ WARN	IING
Household Use	This electric water heater is for household, and it can be installed wherever place that need hot water. Can not be used for business use.
Classified Worker	Installation, piping works and wiring works or electrical construction should comply to relevant laws and follow the installation instruction.  If fail to comply, leakage or electricity may lead to fire or electric shock.
Prohibitted	Do not install this electric water heater outside, indoor use only. It may result fire or electric shock.
0	Plug is not used for this electric water heater; this electric water heater must be connected directly with power switch that comes with leakage-protection.  Please distinguish live line (red/brown), neutral line (blue) and earth line (green/yellow) during installation.  If using the earth leakage circuit breaker under out of order condition, it may result electric shock.

<b>Q</b> 220V~	Specification: Only connect to main voltage 220V~.  Do check whether the amperes of the household wiring enough. Directly connect to the AC outlet, and don't use multiple outlets. This may cause fire or electric shock.
Grounding	Before installing this electric water heater, check and confirm the earth electrode on the socket is reliably earthed, without electricity. If there is no ground electrode or incorrect ground connection, the electric water heater will not work. Do not connect grounding wire to gases or water pipes.  The grounding wire connection should be provided individually.
0	The distance between water heater installed and water output should be as nearby as possible to avoid loss of heat.
0	The electric water heater may be damaged if the water hardness is too high. To ensure longer product lifespan, please install and put it into use on condition that the local water hardness is less than 450mg/L (CaCO <sub>3</sub> )
<b>Q</b> Blow Down	Please blow down the water for about 10 seconds to drain away the impurities in the pipe before connecting the water source to the electric water heater to avoid blockage of water heater.
Prohibited!	Do not place flammable materials or Gases near to the Electric water heater. It may result fire or explosion.
<b>Q</b> Validation	Ensure the function of built-in ELCB (once a month).  If using the ELCB under out of order condition, it may result electric shock.
Q Validation	Check the earth connection periodically (1 times a year) by the Electrician.  Otherwise you may receive an electric shock. This can lead to a serious injury or death.
Professional	Do cut-off power supply before any maintenance. Any maintenance or adjustment towards this product by non-professional is highly prohibited.
Professional	The damaged power cord must be replaced by a good power cord provided by the manufacturer, and the replacement should be done by a qualified technician or engineer or professionals of the similar products.
•	In order to avoid a hazard due to inadvertent resetting of the Earth Leakage Circuit Breaker (ELCB), this electric water heater must not be supplied through an external switching device, such as timer or connected to a circuit that is regularly switched "On" and "Off" by the utility.
0	Electric water heater is equipped with adjustable flow capacity safety valve. For safety use, please do not change its installation location and do not block its water outlet.
0	This electric water heater can be used for other purpose, eg. Washing hands, dishes or foods, and so on. (Multi directional water supply is not available).



# Ground resistance measurement method:

- Connect the wire of measuring instrument according to the manual. Please check the diagram.
- Connect E1 to the ground wire, and connect E2, P2 to the auxiliary electrode of steel bar in the soil. The distance of E1, E2, P2 and steel bar should be greater than 20m. It requires the measurement site should avoid strong electric field, in order to reduce the measurement error.
- There are 4 terminals E1, E2, P1, P2 on grounding resistance measuring instrument. E1 and P1 are usually connected for convenience use. You only need to connect the E1 to the ground terminal and E2, P2 connected to the auxiliary electrode steel bar in the soil.
- If there is not soil to drill the steel bar in, you can connect P2, E2 to neutral terminal of the fire
  hose or floors, which can be considered as the ground resistance.
- Then, press the POWER button, select the appropriate test range (if not clear about the scope of the resistance, choose the biggest range, and then choose the smallest range.), press the PRESS key, the screen display number is the resistance value of grounding resistance of the house.





#### NOTE

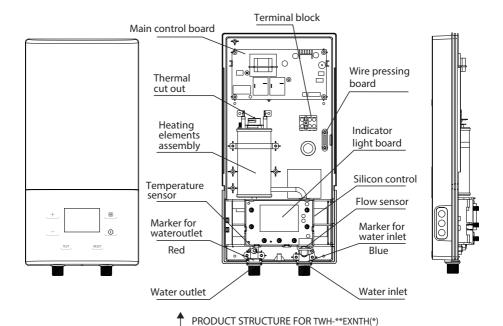
After-sales engineers should test the ground resistance for the customers at least once per year to insure the grounding of the water heater is reliable.

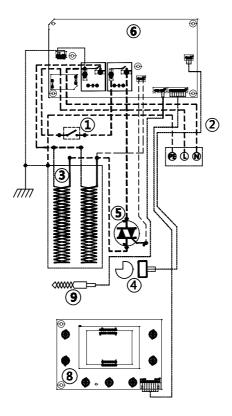
# 1. PRODUCT INTRODUCTION

#### 1.1 Technical Performance Parameters

Model	TWH-45EXNTH(G)	TWH-38EXNTH(T)	
Rated Voltage	220 V ~	220 V ~	
Rated Frequency	50 Hz	50 Hz	
Rated Power	4500 W	3800 W	
Rated Current	20.5 A	17.3 A	
Dia. Of Wire Core	2.5 mm <sup>2</sup>	2.5 mm <sup>2</sup>	
Air Switch	≥25 A	≥25 A	
Rated Pressure	0 MPa		
Minimum Flow Rate	1.5 Liters/minute		
Minimum Pressure	0.03 MPa		
Maximum Pressure	0.3 MPa		
Protection Class	I		
Water Proof Class	IP25		
Products Size (L×W×H)	420×210×84.5 mm		
Knob Quantity	0		

#### 1.2 Parts Identification





# WIRING DIAGRAM FOR TWH-\*\*EXNTH(\*)

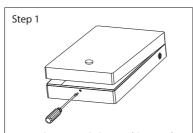
- ①: Thermostat
- ②: Terminal Block
- ③: Heating Elements
- (4): Flow Sensor
- ⑤: Silicon Control
- (6): Main Control Board
- ⑦:-
- 8 : Indicator Light
- 10 : -
- ①:-
- 12:-

#### 2. UNIT INSTALLATION

#### 2.1 Installation Instruction

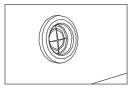
- (1) Check the capacity of power circuit; (220 V~, ≥25 A)
- 2 Power cord installation;
- (3) Water heater installation;
- 4 Plumbing connection;
- (5) Power supply connection;
- 6 Water Supply.

#### 2.2 Power Cord Installation



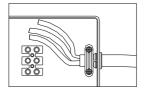
Remove the screws at the bottom of the unit. Lift up the Main Switch Knob and Power Knob to make it free. Remove the front plate gently.

#### Step 3



Gash the middle of the film of the power cord jacket with a sharp knife in order to put into power lines.

#### Step 5



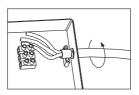
Tighten the wire-pressing plate with screws to primary position, ensure that the power cord not be pulled out more than 60N.

#### Step 2



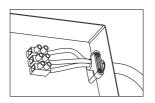
Remove the power cord wire pressing plate and keep the screws.

#### Step 4



Screw the power cord into the jacket for installation of wire pressing plate.

#### Step 6



Connect the power cord to wiring terminals; the method is as shown in picture.

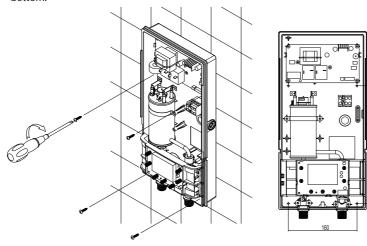


#### **NOTE**

The installation position of neutral line (blue), live line (brown/red) and earth line (green/yellow) should be corresponding to the other end on wiring terminals.

#### 2.3 Water Heater Installation

- ① Determine installation position of the unit according to length of power cord / position of air switch (Distance between bottom and floor should be ≥1.6m).
- (2) Make sure the distance between the unit and surrounding wall is not less than 300mm, so that to have enough space for maintenance purpose.
- (3) Determine the position of four fixing screws (attached with the unit), make four holes with corresponding depth in the wall by means of a drill and drive a wall plug into the hole.
- Fix the back cover to the wall with 4 screws, connect the power cord and install the flow valve, the inlet pipe and the outlet pipe. (See Fig.1)
- (5) Open the flow valve to allow the water go through the heater then turn the power on. Test the machine unit it works well. then close the front cover and lock with screws from the bottom.



#### (Fig.1)

#### 2.4 Plumbing Connection

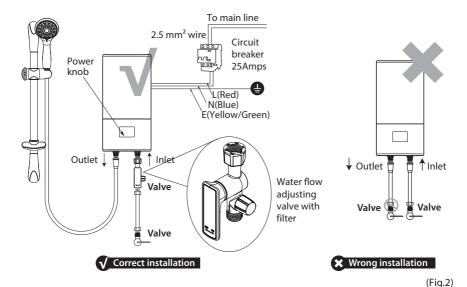
- ① Water valve with filter should be installed at water inlet of the unit, sealing ring with filter should be used at end face. (See Fig. 2).
- ② Shower flexible tube should be connected with water outlets and shower head separately, attached sealing ring should be used at end face.



#### WARNING

Metallic / chromed hose and conductive control valve shall not be used.





<u>Narning</u>

It is prohibited to close the water outlet using a valve or restrict water flow by other means or devices. The water outlet should always remain opened ensuring free continuous to avoid the water heater damage, leakage and security incidents!

Water flow adjusting valve with filter must be used when install the unit. Blue marker stands for water inlet, red marker stands for water outlet. Do not overexert to avoid damaging the water heater.

#### 2.5 Power Supply Connection

- 1 Adjust power knob to "OFF";
- ② Choose air switch with leakage potection accoring to power of water heater;
- 3 When connecting the water heater to electric network, please pay attention to connect live line (red/brown), neutral line (blue) and earth line (yellow/green) with corresponding line in electric network.



#### **NOTE**

A private power cord should be used for this unit. After connecting to electric network, please check the earth condition. Otherwise you may receive an electric shock. This can lead to a serious injury or death.

#### 2.6 Water Supply

After all the plumbing is finished connecting, open water inlet valve of the product and supply water to the unit to drain away air inside until there is stable water flow comes out from shower head. Check whether there is leakage at joints or not. If there is, check whether the connecting parts are fastened or not, then re-supply water.



#### 3. TROUBLESHOOTING

SYMPTOMS	REASONS	SUGGESTIONS
Switch on the power supply, The screen displays nothing	Power supply error,     PCB error;     Electricity leaks.	Check whether power is cut     Contact authorized service     personnel for repair.
The heating indicator light is off and the outlet water is cold.	1. The "O" button is not pressed 2. PCB error; 3. The water flow insufficient 1.5L/min; 4. Impurities clogging the flow sensor of the rotor	Press the " ⊙" button     Repair or replacement the PCB     Adjustable water flow     Adjustable water flow     Change the flow sensor     Open the flow sensor and clean the rotor
The heating indicator light is on and the outlet water is cold	The silicon control is broken     Heating elements is broken	Change the silicon control     Change the heating elements
No water flows out from the shower head.	The running water     supply is cut off;     The inlet valve of running water     is not open	Wait for restoration of running water supply;     Open the inlet valve of running water
Outlet water temperature sometimes is hot, sometimes is cold.	Water pressure is not stable     Outlet water temperature is too high, overheating protection again and again.	Adjust the heating power lower, make the water flow bigger
The display "E1" or "E3" flashes.	The screen flashing "E1" indicates the temperature sensor failure.     The screen flashing "E3" indicates heating element dry burning and Triac abnormal.	Contact authorized service personnel for repair.
The " § " on the screen Flash and heater doesn't work	The heater is not connected to the ground wire.	Test the ground resistance with a grounding resistance meter. Connect ground wire properly

# 4. PACKING LIST

Number	Name	Image	Quantity (pcs	Remarks
1	Instant Electric Water Heater		1	
2	Water flow adjusting valve		1	
3	shower		1	
4	hose	• <b>•</b>	1	Contains 2 sealing rings
5	Shower fixture		1	TWH-45EXNTH(G) model doesn't include lifting frame.
6	Seal ring	0000	4	
7	Seal ring (including filter)	000	4	
8	Plastic expansion tube	2222	4	
9	Mounting screws	1111	4	
10	Manual		2	
11	Installation warning sheet		1	
12	Warranty Card		1	